

Timber Gloss

GLOSSY WOOD VARNISH

- HIGHLY RESISTANT
- EASY TO APPLY
- DEEP PLEASING APPEARENCE

Code: **6760.000**

- GOOD LEVELLING PROPERTIES

CHARACTERISTICS

A one-pack modified alkyd varnish, easy to apply, for inside and outside use. Varnish with excellent gloss, good levelling properties, brushability, flexibility and resistant to marine environments. Raccomanded for all wooden surfaces, over the water-line or on old coat of varnish.

TECNICAL DATA

Curing mechanism: evaporation of the solvent, oxidation.

Specific weight: $0.92 \pm 0.02 \text{ Kg/L}$

Solid By Volume: 45 %
Flash Point: +39 °C
Appearance: glossy
Colour: clear

Packaging: 0,75 / 2,50 litres

SURFACE PREPARATION

Old stripped wood: sand and clean the surface. If the wood is very dry it should be impregnated with Fibrodur. New wood: sand and wipe the surface to remove dust. Prime with a coat of Fibrodur. Never apply to wet wood.

APPLICATION

Stir the contents of the can before use and apply to an even thickness wetting the wood with cross-strokes. The complete system consists of 6 coats with 8 hours between each coat. To obtain a good aesthetic appearance it is recommended that the surface is sanded between each coat with a 280/300 grade abrasive paper. If this product is applied directly to bare wood, the first coat must be thinned by 40-50% with Thinner 6470 so that it soaks into the surface. Thin the second coat by 20/25%. For subsequent coast reduce the thinner gradually from 15% until the final coat which should not be diluited.

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APPLICATION DATA

Drying time before use (20 °C): 12-24 hours

Pot Life (20 °C):

Application temp. min/ max: +5/+35 °C

Hardener:

Mixing ratio by volume:

Mixing ratio by weight:

Thinner/Thinner for cleaning:

Wet film thickness per coat:

Dry film thickness per coat:

Theoretical coverage per coat:

Minimum covering time (20 °C):

Maximum covering time (20 °C):

7 days

6 - 8

NOTES

Number of coats:

Spray application data	Conventional	Airless
Fluid tip orifice	1,2/1,5 mm	0,017/0,019 inch.
Air pressure	2,0/3,0 atm.	100/120 atm./ tip
Compression ratio	/	30:1

SAFETY RULES

Adequate ventilation must be provided when applying this product in a confined area and during the subsequent drying period. The product contains solvents which could form an explosive mixture when combined with air and exposed to a naked flame, spark or electrostatic discharge. The use of goggles, masks and protective clothing is recommended. Before use read the sections 7-8 of the Safety Data Sheet (MSDS).INSTRUCTIONS FOR THE SAFE BIOCIDAL PRODUCT DISPOSAL AND PACKAGINGEmpty packaging having contained biocidal products: empty packaging shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre.\nPackaging containing unused biocidal product: the unused product shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre, in this case it is forbidden to recycle packaging. Do not empty into drains and watercourses. The paint cans must not be stocked outside and must be stored at a temperature between 10 ° C and 35 ° C. Do not expose to the sun.

DISCLAIMER The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services. This edition annuls and replaces all previous issues.

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